

Date: * Wednesday, 21/05/2008 2:30:29 PM
 User: * Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 39382		
Estimate Number	: 12997		
P.O. Number	:	Part Number	: D412702113A
This Issue	: 21/05/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: ICA D412-702 P79 R3
First Issue	: / /	Project Number	: N/A
Previous Run	: 39088	Drawing Revision	:
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 28/05/2008
Checked & Approved By	:	Qty:	2
Comment	: est rev A 07.08.22 new issue EC Verified By:JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

type labels per PPP D412-702-113A CHG001

JLD
08.5.23

2.0

D35702

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

BRACKET

batch:

~~36546~~ 32345

DS 08/05/22 (F)

3.0

D3579044

Shoulder Harness



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

SHOULDER HARNESS RH

batch:

32113

DS 08/05/22 (F)

4.0

MS24694S50

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Screw

batch:

M107393

DS 08/05/22 (F)

5.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

batch:

M164885

DS 08/05/22 (F)

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Drawing Name: HARNESS ASSEMBLY

Job Number: 39382

Part Number: D412702113A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

batch:

M167644

JS 08/05/22

(K2)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

EB 08/05/23

(2)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

C 08/05/23

(42)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-113A CHG001

Location:

PPP Rev:

57200

C 08/05/23

(2)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



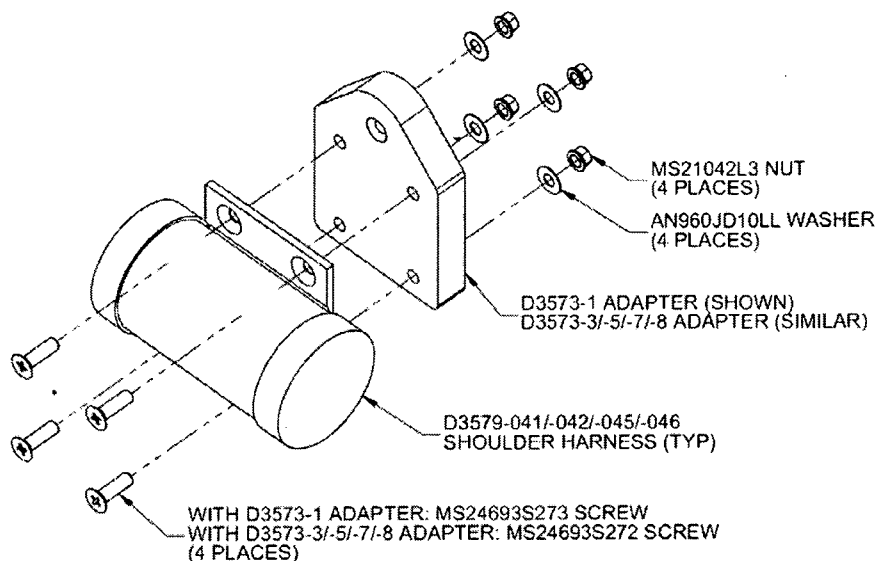
Comment: FINAL INSPECTION/W/O RELEASE

08/05/23

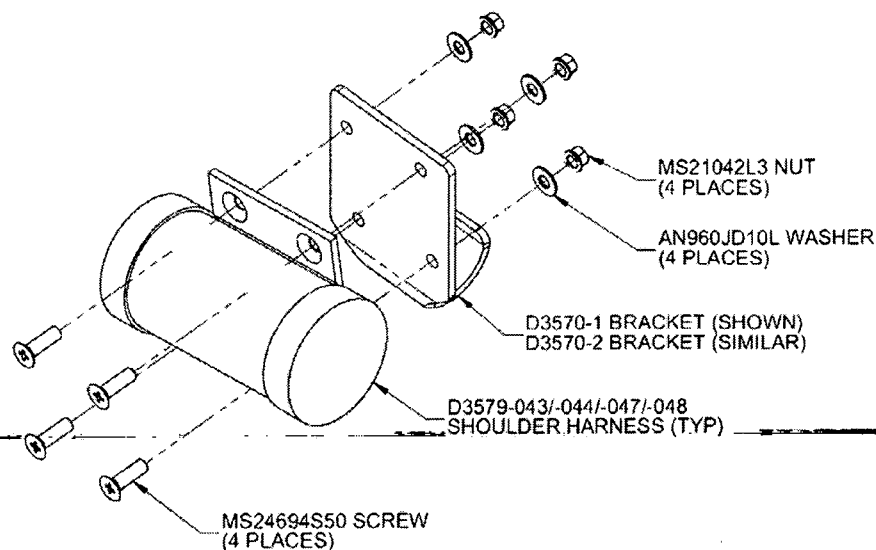
Job Completion



MF 08-05-23



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

W/0 39382

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